



Material - BS 304 S 11

Standard Specification for Iron-Chromium-Nickel, Bright Bars, Hot Rolled and Cold Rolled coil

Group - Ferrous Stainless Steel Alloys

Sub Group - BS 304 S 11 Iron-Chromium-Nickel, Bright Bars, Hot Rolled and Cold Rolled coil

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Bright Bars, Hot Rolled and Cold Rolled coil

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.045 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	17.000 - 19.000		
Nickel	Ni %	9.000 - 12.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	480 - 850
-	-	-	Yield Strength in Mpa	180 min.
-	-	-	Elongation in %	12 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	320 max.
-	-	-	Impact in Joule	55 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SUS 304L	JIS	Japan	Hot Rolled Equal Leg Angles
04CH 18N10	GOST	Russia	Pipes, Fittings, Bar, Sheet and Forging
304L	AISI	USA	Bar, Wire, Strip, Plat, Sheet and Forging
1.4306	DIN	Germany	Cold Rolled, Strips, Slit, Coils and Forging
1.4307	EN	European Union	Rod, Bars, Wire and Forging
A743 CF3	ASTM	USA	Casting
A351 CF3	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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